DRIVEN BY PERFORMANCE

Monarch® 2055

Closed cell Neoprene based foam in bun form

// ASTM D 1056 2A5

// Manufactured in buns (blocks)

// UL Listed: UL94 HBF

// Firm closed cell expanded rubber

// Listed on the approved source list for GMW 17408 Class I Type V (see Note 1)

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MONARCH 2055 | Closed cell Neoprene based foam in bun form

Monarch 2055: Armacell (Spencer, WV Plant) manufactures a black, closed cell, 11 - 15 lb/ft³ (176 - 240 kg/m³) density neoprene based rubber product 2055, that meets all the requirements of ASTM D 1056 2A5. 2055 contains flame retardants and meets the requirements of UL94 HBF at 2.1 mm and higher [UL listed] (UL File #: QMFZ2.E55798). 2055 meets the horizontal burn / flame requirements of FMVSS 302, 4 inches per minute burn rate max., at 2.5 mm (0.098") and higher. 2055 is listed as an approved source for GMW 17408 Class I Type V.

TECHNICAL DATA SHEET | BUNS (effective 12/7/2022)

POLYMER: NEOPRENE BASED

Physical Property		Test Method	Unit	Value
ASTM D 1056 Designation				2A5
Cell Structure		_		Closed
Color				Black
Compression Deflection 25%		ASTM D 1056	psi kPa	17 - 25 117 - 172
Compression Deflection 25%, after Heat Aging		ASTM D 1056	%	<u>+</u> 30
Compression Deflection 50%, 60 second hold		ISO 3386-1	psi kPa	14 - 24.9 97.01 - 172.01
Compression Set (Room temp)		ASTM D 1056	%	25 max
Density		ASTM D 1056	lb/ft³ kg/m³	11 - 15 176 - 240
Elongation		ASTM D 412 (Die A)	%	125 min
Flammability		FMVSS 302	in mm	0.098 and higher 2.5 and higher
Hardness, Durometer Shore 00		ASTM D 2240		65 -85
Resilience		ASTM D 2632	%	17 - 27
	Low	ASTM D 1056	°F °C	-40 -40
Service Temperature	High Continuous	_	°F °C	150 65.5
	High Intermittent	_	°F °C	200 93.3
Tear Strength		ASTM D 624 (Die C)	lb/in kN/m	25 min 4.4 min
Tensile Strength		ASTM D 412 (Die A)	psi kPa	100 min 689 min
Water Absorption		ASTM D 1056	%	5 max

UL Listed to: UL94 (Flame) HBF (UL file# QMFZ2.E55798) at 2.1 mm minimum thickness

Note 1: On approved source list for GMW 17408 Class I Type V. Applications: Interior & exterior applications.

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ABOUT ARMACELL

As the inventors of flexible foam for equipment insulation and a leading provider of engineered foams, Armacell develops innovative and safe thermal, acoustic and mechanical solutions that create sustainable value for its customers. Armacell's products significantly contribute to global energy efficiency making a difference around the world every day. With 3,200 employees and 27 production plants in 16 countries, the company operates two main businesses, Advanced Insulation and Engineered Foams. Armacell focuses on insulation materials for technical equipment, high-performance foams for high-tech and lightweight applications and next generation aerogel blanket technology.

